



CERAFLUX

An ISO 9001 Certified Company

**"The Only Indian Company Manufacturing
Wide Range of Metallurgical Products "**

**CERAFLUX- 57T
(Flux for Reclaiming turnings and borings)**

PRODUCT:-

CERAFLUX-57T is white colour powder made from salts of chloride & fluorides recommended for reclaiming turnings and borings.

APPLICATION:-

CERAFLUX-57 T is recommended for reclaiming turnings and borings. Firstly the heel of metal is melted using heavy scrap or ingots. About 50% of CERAFLUX -57 T is added to form a fluid cover over the heel. The amount of flux added depends upon the degree of dirtiness and oxidation of the scrap and will vary between 1 to 5%. The turnings and borings etc are mixed with about 50% of CERAFLUX-57T used. This mixture of turning, borings and CERAFLUX-57T are feed in the heel metal maintaining the fluid flux cover over the metal. The temperature of the melt is kept relatively low during this process. When the charging is complete, the heat is raised to pouring temperature.

APPLICATION RATE:-

1 to 5% depending on the turnings. 6-8% for rotary furnace.

STANDARD PACKING: - 25, 50 kg HDPE bag.

SHELF LIFE:- 12 months from date of manufacturing in closed intact packing kept in cool and dry place

PRECAUTION: - Flux is hygroscopic in nature so store in dry atmosphere.

NOTE:- Above information is true and accurate based on controlled laboratory testing. However user is responsible for determining suitability for application at their end. No guarantee is implied since the condition in actual use differs widely & beyond our control.

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