

CORESTIC – P (Liquid)

(Oil base Core Adhesive)

THE PRODUCT :-

CORESTIC – P (Liquid) is an Oil base product. CORESTIC – P (Liquid) is used for core and mould joining application.

CORESTIC – P (Liquid) is in paste form and having good binding properties.

PRODUCT FUNCTION :-

It is often necessary to joint cores together to form assemblies, or to fix cores in moulds before closing the mould. This joint should have sufficient strength to withstand the metal flow at high temperature.

PRODUCT APPLICATION :-

CORESTIC – P (Liquid) is used as hot to hot joining aid for shell core and moulds. CORESTIC – P (Liquid) should be applied to the joining part immediately after removing from pattern. Core gets cured at core temperature causing strong bonding.

PROPERTIES: The physical properties of CORESTIC–P(Liquid) are as follows :

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| 1) Colour & Appearance | : Yellowish flowable paste |
| 2) Specific Gravity | : 1.00 to 1.10 |
| 3) Core joint test on hot shell core @200°.c | : Joint should not separated by pulling with hand |

PACKING: - 20 Kg P.C.

SHELF LIFE: 12 months from the date of manufacturing.