



CERAFLUX

An ISO 9001 Certified Company

**"The Only Indian Company Manufacturing
Wide Range of Metallurgical Products "**

**CRAFTANOL – 104 (M)
(Chilling agent for aluminum & its alloys)**

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THE PRODUCT :-

CRAFTANOL-104(M) is a volatile solvent based ready for use coating containing metallic fine leafy aluminum, it is used for getting desired localized chilling effect for aluminum & its alloys.

PRODUCT FUNCTION :-

For certain application, it is required to have localized chilling effect in the aluminum & its alloys for improving the hardness and wear resistance. This can be achieved by applying CRAFTANOL-104 (M) which acts as a chill promoting media.

CRAFTANOL-104 (M) can also be used for directional solidification, which avoids shrinkage defects.

PRODUCT PROPERTIES:-

The Physical properties of CRAFTANOL-104 (M) are as follows :-

- 1.Colour : Silvery
- 2.Appearance : Liquid
3. Specific gravity :0.85-0.89
4. Viscosity B4 cup : 13-17secs
@ $(27\pm 3)^{\circ}\text{C}$

APPLICATION :-

CRAFTANOL-104 (M) is a ready to use coating, which is sprayed on shell cores to get uniform coverage. This coating is applied where quick solidification is required.

SHELF LIFE:- 6 months from the date of manufacturing with intact packing.

PACKING:- 18 kg Plastic carboy.

4 kg Plastic bucket.**SAFETY PRECAUTION :-**

- 1) Keep away from direct flame.
- 2) Store the container in cool & dry place.

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NOTE:- Above information is true and accurate based on controlled laboratory testing. However user is responsible for determining suitability for application at their end. No guarantee is implied since the condition in actual use differs widely & beyond our control.

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