



**CERAFLUX**

An ISO 9001 Certified Company

**"The Only Indian Company Manufacturing  
Wide Range of Metallurgical Products "**

**CRAFTANOL - 11M**  
(Graphite spirit base coating)

**THE PRODUCT :**

CRAFTANOL - 11M is a refractory coating with graphite as main refractory filler in spirit base carrier.

CRAFTANOL - 11M is a ready for use (RFU) coating having excellent suspension properties.

**PRODUCT FUNCTION :-**

CRAFTANOL - 11M it is mainly recommended for all C.I. casting. It can be applied by brushing / dipping/ spraying.

**APPLICATION :-** CRAFTANOL - 11 M can be applied by brushing/ dipping/ spraying. For brushing CRAFTANOL -11M is to be applied as it is after thorough mixing. Ignite the core/ mould immediately after coating.

For dipping or spraying CRAFTANOL - 11M can be used as it is or dilute to required consistency / viscosity by CRAFTANOL THINNER. Dilution should be 10% max by weight of coating, depending upon the type of the substrate on which coating is to be applied.

General Note : When relative humidity is high >70% , proper care must be taken to dry the cores before assembling / pouring.

**PROPERTIES :** The physical property of CRAFTANOL - 11M is as follows :-

- 1) Colour : Black
- 2) Appearance : RFU liquid
- 3) Specific gravity : 1.0 to 1.10 @ (27±3)°C
- 4) Viscosity : 13 - 16 secs. by B4 cup @ (27±3)°C
- 5) Coating by brushing : No peel off / No cracks

**PRECAUTION :-** Being flammable should be kept away from flames/ direct heat

**PACKING** : 30 Kg. Plastic carboy

**SHELF LIFE** : 1 Year from the date of manufacturing in closed intact packing kept in dry place.

NOTE:- Above information is true and accurate based on controlled laboratory testing. However user is responsible for determining suitability for application at their end. No guarantee is implied since the condition in actual use differs widely & beyond our control.

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