



CERAFLUX

An ISO 9001 Certified Company

**"The Only Indian Company Manufacturing
Wide Range of Metallurgical Products "**

CRAFTANOL-40GF

(Graphite free mix refractory alcohol base coating)

THE PRODUCT :-

CRAFTANOL – 40GF is a red coloured ready for use (RFU) coating recommend for cast iron. The unique combination of mix refractory filler and binding property suitable for organic binder systems such as cold box, no bake and oil sand etc.

CRAFTANOL – 40GF is supplied in ready to use form having excellent suspension properties.

APPLICATION:-

Product to be mixed thoroughly before use, if possible by mechanical stirrer. Premixed coating can be used by brushing / spraying/ dipping and over-pouring application.

If required coating can be diluted using CRAFTANOL THINNER. Dilution should be 10% max by weight of coating, depending upon the type of the substrate on which coating is to be applied.

For dilution use CRAFTANOL THINNER only which is having built in suitable binder.

PHYSICAL PROPERTIES:-

- 1) Colour : Reddish
- 2) Appearance : RFU liquid
- 3) Specific Gravity : 1.10 – 1.25 @ (27±3)°C
- 4) Viscosity (As it is) : 13 – 14 sec. by B4 cup @ (27±3)°C
- 5) Coating by dipping : No peel off/ no cracks
on cold box core
(As it is)

PRECAUTION :- Being flammable should be kept away from flames/ direct heat

PACKING :- 20 kg plastic carboy
30 kg. plastic carboy

SHELF LIFE :- 6 months from the date of manufacturing in closed intact packing kept in dry place.

NOTE:- Above information is true and accurate based on controlled laboratory testing. However user is responsible for determining suitability for application at their end. No guarantee is implied since the condition in actual use differs widely & beyond our control.

CERAFLUX INDIA PVT. LTD.

F-59, MIDC, Gokul Shirgon, Kolhapur - 416234, India.

Email : info@ceraflux.com
export@ceraflux.com

Website : www.ceraflux.com

Call : 91-231-2671008/2672175.

Fax : 91-231-2671091.

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