



CERAFLUX

An ISO 9001 Certified Company

**"The Only Indian Company Manufacturing
Wide Range of Metallurgical Products "**

CRAFTANOL – 709
(Alcohol base chill coat)

THE PRODUCT:-

CRAFTANOL – 709 is a refractory based coating for metallic chills in alcohol base carrier. CRAFTANOL - 709 is a ready for use (RFU) coating having excellent suspension properties.

PRODUCT FUNCTION :-

CRAFTANOL - 709 is used in ferrous and non-ferrous foundry as refractory coating for chills. It provides a refractory coating on the chill surface which avoids soldering / welding of molten metal with chill. The chills can be further reused by cleaning and shot blasting.

APPLICATION: - CRAFTANOL - 709 can be applied by brushing /dipping / spraying. For brushing CRAFTANOL - 709 is to be applied as it is after uniform mixing. Ignite the coat immediately after coating. After ignition light torching to be done to ensure good binding.

For spraying CRAFTANOL - 709 can be used as it is or dilute to requisite consistency / viscosity by CRAFTANOL THINNER. Dilution should be 10% max by weight of coating. While dilution use CRAFTANOL-THINNER this is having built in suitable binder.

PHYSICAL PROPERTIES :-

- 1) Colour : Pink
- 2) Appearance : Liquid
- 3) Specific Gravity : 1.10 to 1.20 @ (27±3)°C
- 4) Viscosity : 12.5 – 15 sec. by B4 cup @ (27±3)°C
- 5) Coating by Brushing
on hot metal surface : No peel off/ No cracks

PRECAUTION: Being flammable should be kept away from flame / direct heat

PACKING : 5 kg plastic bucket
30 kg. plastic carboy

SHELF LIFE : 1 Year from the date of manufacturing in closed intact packing kept in dry place.

NOTE:- Above information is true and accurate based on controlled laboratory testing. However user is responsible for determining suitability for application at their end. No guarantee is implied since the condition in actual use differs widely & beyond our control.

CERAFLUX INDIA PVT. LTD.

F-59, MIDC, Gokul Shirgon, Kolhapur - 416234, India.

Email : info@ceraflux.com
export@ceraflux.com

Website : www.ceraflux.com

Call : 91-231-2671008/2672175.

Fax : 91-231-2671091.

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