



CERAFLUX

An ISO 9001 Certified Company

**"The Only Indian Company Manufacturing
Wide Range of Metallurgical Products "**

**CRAFTCOTE – 6005
(Mix refractory water base coating)**

THE PRODUCT :-

CRAFTCOTE – 6005 is aqueous, mixed refractory filler base coating with unique insulating properties.

It is a thick coating specially designed for cast iron casting. It has good rheological properties having hallowed small spherical refractory filler for added benefits.

PRODUCT FUNCTION:

CRAFTCOTE – 6005 is recommended for all C.I. casting. It can be applied by dipping / over pouring application. Coating is to be diluted with water to get desired viscosity. It is recommended to maintain viscosity by B4 cup 14-16 secs to get good casting finish.

After applying coating air dry it for 10 to 20 minutes and then dry in oven at 150-160 C for min. 20 minutes or by torching ensuring the complete evaporation of water from coating.

PHYSICAL PROPERTIES :

- | | | |
|--|---|-------------------------|
| 1) Colour | : | Blackish grey |
| 2) Appearance | : | Liquid |
| 3) Specific gravity | : | 1.40 to 1.60 @ (27±3)°C |
| 4) Viscosity by B4 cup on
100: 30 (product : water) | : | 14 – 16 sec. @ (27±3)°C |
| 5) Coating on shell / cold box core
by dipping / over pouring | : | No peel off , no cracks |

STD PACKING : 30 kg HDPE bucket.
30 kg carboy.

SHELF LIFE : 6 months from the date of manufacturing in closed intact packing kept in dry place.

NOTE:- Above information is true and accurate based on controlled laboratory testing. However user is responsible for determining suitability for application at their end. No guarantee is implied since the condition in actual use differs widely & beyond our control.

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