



**CERAFLUX**

An ISO 9001 Certified Company

**"The Only Indian Company Manufacturing  
Wide Range of Metallurgical Products "**

## **DIEDRESS - 2208**

### **PRODUCT**

DIEDRESS-2208 is a water base die coat required for pressure die castings of aluminium based alloys. DIEDRESS-2208 mainly contains petroleum oil, polymeric compound and additives.

### **FUNCTION**

DIEDRESS-2208 is used for die cooling and easy release of aluminium based castings.

### **ADVANTAGES**

Higher Dilution ratio  
Excellent release & metal flow propertie  
No staining to the casting  
No depositions on die solder.  
Excellent anti-weld properties  
Pleasant smell  
Homogeneous emulsion without separation

### **APPLICATION METHOD**

It is to be diluted with water @ 1:80 to 100 stir well before use.  
It is to be applied by auto spray/ manual spraying.

### **PHYSIACAL PROPERTIES**

Appearance : - off white Liquid.  
Specific Gravity : - 0.97 to 1.00  
Viscosity B4 cup : - 13 to 16 secs  
pH (as it is) : - 7 - 9

### **PRECAUTION**

Dilution ratio vary with geometry of castings.  
For dilution, De-ionized water is advisable in 'Hard Water' areas.

**SHELF LIFE** : 6 months from the date of manufacturing in closed intact packing  
**STD.PACKING** : - 20 Kg. HDPE bucket..

Note: Mix well the content of the can before dilution for uniform results.

NOTE:- Above information is true and accurate based on controlled laboratory testing. However user is responsible for determining suitability for application at their end. No guarantee is implied since the condition in actual use differs widely & beyond our control.

### **CERAFLUX INDIA PVT. LTD.**

F-59, MIDC, Gokul Shirgon, Kolhapur - 416234, India.

**Email** : info@ceraflux.com  
export@ceraflux.com

**Website** : www.ceraflux.com

**Call** : 91-231-2671008/2672175.

**Fax** : 91-231-2671091.

**Branches All Over India**

AHMEDABAD, AURANGABAD, BANGALORE, BELGAUM, CHENNAI, COIMBATORE, DELHI, FARIDABAD, PUNE, SILVASA  
Exporting to Bahrain, Bangladesh, Egypt, France, Indonesia, Iran, Malaysia, Nepal, Spain, Srilanka, Thailand, UAE, USA