



**CERAFLUX**

An ISO 9001 Certified Company

**"The Only Indian Company Manufacturing  
Wide Range of Metallurgical Products "**

## **DIEDRESS - 2307**

### **PRODUCT**

DIEDRESS-2307 is a water base die coat required for pressure die castings of aluminium based alloys. DIEDRESS-2307 mainly contains petroleum oil, polymeric compound and additives.

### **FUNCTION**

DIEDRESS-2307 is used for die cooling and easy release of aluminium based castings.

### **ADVANTAGES**

Higher dilution ratio  
Excellent releasing properties  
No staining to the casting  
No depositions on die  
Excellent anti-weld properties  
No odd smell  
Homogeneous emulsion without settling

### **APPLICATION METHOD**

It is to be diluted with Water @ 1:80 to 100 Stir well before use.  
It is to be applied by Spraying.

### **SPECIFIC PROPERTIES**

Appearance	: -	Yellow Liquid.
Specific Gravity	: -	0.97 to 1.00
viscosity B4 cup	: -	16 to 25 secs
pH (as it is)	: -	7 - 9

### **PRECAUTION**

Dilution ratio for intricate castings should be low.  
For dilution, De-ionized water is advisable in 'Hard Water' areas.

**SHELF LIFE** : - 6 months from the date of manufacturing

**STD.PACKING** : - 20 Kg. HDPE buckets.

Note: Mix well the content of the can before dilution for uniform results.

NOTE:- Above information is true and accurate based on controlled laboratory testing. However user is responsible for determining suitability for application at their end. No guarantee is implied since the condition in actual use differs widely & beyond our control.

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