



PRODUCT DATA SHEET

CRAFTCOTE – 210 (KCL) (Mixed refractory water Based Coating)

THE PRODUCT :-

CRAFTCOTE –210 (KCL) is a mixed refractory Coating from the CRAFTCOTE Range of foundry coating. It is a Water Base Coating with remarkable stability of suspension, good covering ability with excellent Binding Property with the substrate.

PRODUCT FUNCTION :-

As it is mixed refractory Coating, it has desired refractoriness required for Cast Iron Castings.

CRAFTCOTE - 210 (KCL) has following advantages as a versatile foundry coating mainly for intricate cast iron casting and heavy cast iron casting industries. It can be applied by Brushing / Spraying & Dipping.

For Spraying & Dipping adjustment in viscosity is to be done by addition of water. Generally a separate tank should be used for dilution of the coating.

After applying coating air dry for 10 minutes approx. and then dry in oven at 150°C to 160°C for minimum 20min or by torching.

PHYSICAL PROPERTIES :

- 1) Colour : Reddish Brown
- 2) Appearance : Liquid
- 3) Specific Gravity : 1.45 to 1.55 @ (27 ± 3) °C
- 4) Viscosity as it is : 30 Sec. min By B4 cup @ (27 ± 3) °C
- 5) Coating on SH Core : No peel off , No cracks
on dilution (100:10) (P:W)
by Dipping / Spraying

PACKING : 30 KG HDPE Bucket.

EXPIRY : 6 months from date of manufacturing.

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