

PRODUCT DATA SHEET

DIEDRESS - 2215

PRODUCT

DIEDRESS-2215 is a Water Base Die coat required for Pressure Die castings of Aluminium Based Alloys. DIEDRESS-2215 mainly contains silicone, polymeric compound and additives which will not affect post treatment on castings.

FUNCTION

DIEDRESS-2215 is used for Die cooling and easy release of Aluminium Based Castings.

ADVANTAGES

- * Higher Dilution ratio
- * Excellent releasing properties
- * No staining to the casting
- * No depositions on die
- * Excellent anti-weld properties
- * No odd smell
- * Homogeneous emulsion without settling

APPLICATION METHOD

- * It is to be diluted with Water @ 1:150 Stir well before use.
- * It is to be applied by Spraying.

SPECIFIC PROPERTIES

- *Appearance : - Off-White Liquid.
- *Specific Gravity : - 0.99 to 1.00
- *pH (as it is) : - 7 - 9

PRECAUTION

- *For dilution, De-ionized water is advisable in 'Hard Water' areas.

- SHELF LIFE** : - 6 months from the date of manufacturing
- STD.PACKING** : - 20 Kg. P.C.

Note: Mix well the content of the can before dilution for uniform results.