



## PRODUCT DATA SHEET

### **DIEDRESS – 2307M**

#### **PRODUCT**

DIEDRESS-2307M is a Water Base Die coat required for Pressure Die castings of Aluminium Based Alloys. DIEDRESS-2307M mainly contains petroleum oil, polymeric compound and additives.

#### **FUNCTION**

DIEDRESS-2307M is used for Die cooling and easy release of Aluminium Based Castings.

#### **ADVANTAGES**

- \* Higher Dilution ratio
- \* Excellent releasing properties
- \* No staining to the casting
- \* No depositions on die
- \* Excellent anti-weld properties
- \* No odd smell
- \* Homogeneous emulsion without settling
- \* Suitable for dilution with hard water

#### **APPLICATION METHOD**

- \* It is to be diluted with Water @ 1:80 to 100 Stir well before use.
- \* It is to be applied by Spraying.

#### **SPECIFIC PROPERTIES**

*Appearance	: -	Off White Liquid.
*Specific Gravity	: -	0.97 to 1.00
*Viscosity B4 cup	: -	20 - 26 secs.
*pH (as it is)	: -	7 - 9

#### **PRECAUTION**

- \*Dilution ratio for intricate castings should be low.
- \*For dilution, De-ionized water is advisable.

<b>SHELF LIFE</b>	: -	6 months from the date of manufacturing
<b>STD.PACKING</b>	: -	20 Kg. P.C.

**Note:** Mix well the content of the can before dilution for uniform results.

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